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The following is intended as a quick reference for use by AFI graders when grading fresh or current make cheese for delivery on DPMA or CCC contracts. The cheese must be at least 10 days old at time of grading.

U.S. GRADE A OR U. S. NO. 1

FLAVOR

Shall Have or May be Permitted

Not Permitted

Practically no flavor development; slightly feed flavors.

Undesirable flavors such as acid, bitter, utensil, metallic, yeasty, barny, etc.

BODY and TEXTURE

close. Few small mechanical openings; crumbly, mealy, etc. Numerous sweet an occasional sweet or swiss hole.

Firm, smooth and curdy; close or medium Gas or yeast holes; weak, pasty, short, holes or mechanical openings.

COLOR

Uniform and translucent, uncolored or medium colored; slightly seamy.

Acid cut, faded, wavy, mottled or abnormally high color.

FINISH and APPEARANCE

Smooth and bright appearance: smooth coating of paraffin adhering to surface of cheese, uniform in weight. slightly lopsided; practically free from high edges, soiled surface, or surface mold.

Checks or cracks in rind, soft spots or wet rind, blistered or scaly paraffin; mold underneath the bandage and paraffin; excessive overlapping or wrinkled bandage.

U. S. GRADE C OR U. S. UNDERGRADE

Permitted

FLAVOR

Off flavors such as acid, fermented, fruity, rancid, whey, taint, weed, metallic, barny, yeasty, etc. to not more than a pronounced degree.

Such flavors as putrid, kerosene, gasoline, fly spray, oil or paint, or such flavors as rancid, fishy, chemical, sour, fermented, fruity, onion, or obnoxious weed to the extent that they are offensive.

Not Permitted

BODY and TEXTURE

Loose and open numerous sweet holes. gas and yeast holes, weak, pasty. overfirm, coarse, short, mealy, corky, etc.

Smeary, chalky, excessively gassy, to the extent that a normal plug cannot be drawn.

U. S. GRADE B OR U. S. NO. 2

Permitted

Permitted

FLAVOR

Not Permitted

Strong, undesirable flavors, character-

Pasty, excessively gassy or yeasty, or

any of the defects listed on the oppo-

site side to a pronounced degree.

Off flavors, characterized as acid, bitter, feed, fermented, fruity, etc., ized as acid, metallic, fruity, yeasty, but not to a definite degree.

barny, rancid, etc.

BODY and TEXTURE

Loose and open, numerous sweet holes, scattered gas or yeast holes, weak, overfirm, dry, coarse, short, mealy, or corky to not more than a definite degree.

COLOR

Uncolored, medium, or high colored: seamy, slightly acid, cut or faded. slightly wavy or slightly mottled.

Acid cut, faded, or mottled to a definite degree.

FINISH and APPEARANCE

May have rough, unattractive appearance, Soft spots, rind rot, cracks or openscaly paraffin, slightly huffed or lop-ings of any kind or burst or torn sided, uneven, overlapped, or wrinkled bandage; interior mold or lopsided to bandage; practically free from mold under bandage and paraffin; practical- fit squarely in the box, blistered ly free from soiled surface and sur- paraffin. face mold.

the extent that the cheese will not

COLOR

High colored, acid cut, faded, wavy, seamy, or mottled.

FINISH and APPEARANCE

Rough, unattractive appearance, scaly or blistered paraffin, huffed or lopsided, soiled surface, moderate surface mold.

Wavy or mottled to the extent that the cheese is unpalatable or repulsive.

Rind rot, excessive cracks or openings in the rind. Interior mold.

Not Permitted

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